



# AK-47 Scorpion Recoil Pistol Grip Installation Instructions

Part # A.5.10.2346, A.5.20.2346, A.5.40.2346  
(Fits:AK-47 and Variants)

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\*Fits most stamped AK-47 receivers

## Pistol Grip Installation

**Point the rifle in a safe direction and place the safety in the "on" position. Next remove the magazine, pull back the bolt, and carefully inspect the chamber to be sure the rifle is unloaded.**

### Step #1

Begin by pressing in the button on the rear of the receiver cover then lift the receiver cover, removing the front of the cover from the slot in the rear of the sight housing and set aside.

### Step #3

Locate the pistol grip nut on the inside of the receiver. If the pistol grip nut is removable, hold it in place with your finger.



Figure 1

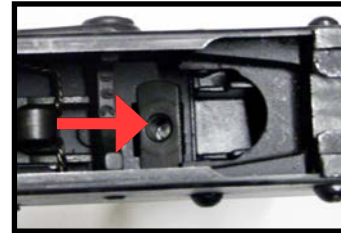


Figure 3

### Step #2

Push the rear of the rod towards the barrel until it is free from the receiver, then pull the rod up and back to remove the rod and spring from the bolt carrier

### Step #4

While holding the pistol grip nut, remove the screw from the bottom of the pistol grip using a flat head screwdriver or allen wrench, and remove the grip.

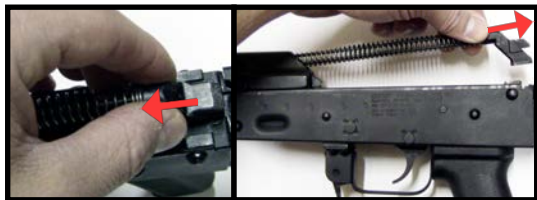


Figure 2



Figure 4

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### Step #5

Make sure to align the pistol grip nut correctly through the bottom of the receiver. The pistol grip nut should be angled towards the rear of the receiver.

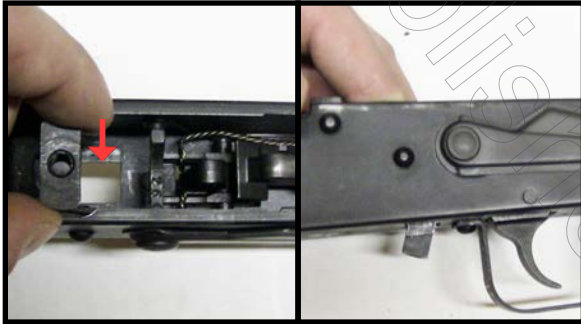


Figure 5

### Step #6

While holding the pistol grip nut, slide the new ATI AK-47 Pistol Grip over the pistol grip nut. Insert the pistol grip bolt, and use an allen wrench to tighten the pistol grip bolt.



Figure 6

### Step #7

Insert the Scorpion Pistol Grip Pad onto the new pistol grip. Slide the pad all of the way up and into place. Insert the (2) plastite screws in the bottom of the grip, and tighten each using a philips head screwdriver.



Figure 7

### Step #8

Reinstall the rod and spring into the bolt carrier and place the rear end of the rod into the slot in the rear of the receiver. Reinstall the receiver cover by placing the front of the cover into the slot in the rear sight housing and then locking into place with the rear end of the rod through the cover.



Figure 8

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